

Annex

to the certificate according EN ISO 3834

Certificate No: **W005/24/3834/001**

Name and address of the
manufacturer:

SIA "GRIPsteel"

Ķekavas nov., Ķekavas pag., "Kroņi", LV-2123, Latvija

Type of products:

Structural components and kits for steel structures

Product standards:

EN 1090-2:2018+A1:2024

Parent materials group
(CR ISO 15608):

Steel group No.1 with specified minimum $R_{eH} \leq 355 \text{ N/mm}^2$

Welding and allied processes
(EN ISO 4063):

135

Authorized welding
coordinator

IWS/IWI-S
Qualification

Vjačeslavs
Name

Gubars
Surname

C*
Level

* B - basic technical knowledge. S - special technical knowledge. C - comprehensive technical knowledge according to EN ISO 14731

Documents for welding works used by the manufacturer

Welders, welding operators

EN ISO 9606-1

Welding coordination personal

EN ISO 14731

Non-destructive testing personal

EN ISO 9712

Welding procedure specifications
(WPS)

EN ISO 15609-1

Qualification of welding
processes (WPQR)

EN ISO 15614-1; EN ISO 15613

Inspection and testing during
welding

EN 1090-2; EN ISO 5817

Inspection and testing after
welding

**EN 1090-2; EN ISO 5817; EN ISO 17636-1; EN ISO 17637;
EN ISO 17640; EN ISO 17638; EN ISO 3452-1**

Calibration and validation of
measuring, inspection and testing
equipment

EN ISO 17662; EN IEC 60974-14

Remarks:

This annex is only valid in combination with the EN ISO 3834 certificate
and does not replace the supporting documents required under the
scope of regulated by law.

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